



EaglePulse

Battery Charger Service and Programming Manual



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www.eagletronicchargers.com

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1. INTRODUCTION

This manual contains important safety instructions, cautions and warnings, to be followed by qualified personnel responsible for the installation, maintenance and operation of battery chargers.

We recommend this manual to be read and understood entirely, to ensure safe and reliable operation of this equipment. Inspect and understand all warning labels located on the charger. Order and replace labels if they cannot be easily read.

In case of doubts, please contact our service department.

Keep printed and electronic copies of this manual readily available for future needs. Please contact our service department if you need a new copy.

2. IMPORTANT SAFETY INSTRUCTION

2.1 IMPORTANT SAFETY INSTRUCTION

(a) THIS MANUAL CONTAINS IMPORTANT SAFETY AND OPERATING INSTRUCTIONS

(b) WORKING IN THE VICINITY OF A LEAD-ACID BATTERY IS DANGEROUS. BATTERIES GENERATE EXPLOSIVE GASES DURING NORMAL BATTERY OPERATION. FOR THIS REASON IT IS OF THE UTMOST IMPORTANCE THAT EACH TIME BEFORE USING YOUR CHARGER, YOU READ AND FOLLOW THE INSTRUCTIONS PROVIDED EXACTLY

(c) TO REDUCE RISK OF BATTERY EXPLOSION, FOLLOW THESE INSTRUCTIONS AND THOSE MARKED ON THE BATTERY
(d) NEVER SMOKE OR ALLOW AN OPEN SPARK OR FLAME IN THE VICINITY OF THE BATTERY OR ENGINE

(e) USE CHARGER FOR CHARGING A LEAD-ACID BATTERY ONLY. IT IS NOT INTENDED TO SUPPLY POWER TO AN EXTRA-LOW-VOLTAGE ELECTRICAL SYSTEM OR TO CHARGE DRY-CELL BATTERIES. CHARGING DRY-CELL BATTERIES MAY CAUSE THEM TO BURST AND CAUSE INJURY TO PERSONS AND DAMAGE TO PROPERTY

(f) NEVER CHARGE A FROZEN BATTERY

(g) IF IT IS NECESSARY TO REMOVE BATTERY FROM VEHICLE TO CHARGE IT, ALWAYS REMOVE GROUNDED TERMINAL FROM BATTERY FIRST. MAKE SURE ALL ACCESSORIES IN THE VEHICLE ARE OFF IN ORDER TO PREVENT AN ARC

(h) STUDY ALL BATTERY MANUFACTURER'S SPECIFIC PRECAUTIONS SUCH AS REMOVING OR NOT REMOVING CELL CAPS WHILE CHARGING AND RECOMMENDED RATES OF CHARGE

(i) FOR A CHARGER HAVING AN OUTPUT VOLTAGE SELECTOR SWITCH, REFER TO THE CAR OWNER'S MANUAL IN ORDER TO DETERMINE THE VOLTAGE OF THE BATTERY AND TO MAKE SURE THE OUTPUT VOLTAGE IS SET AT THE CORRECT VOLTAGE. IF AN OUTPUT VOLTAGE SELECTOR SWITCH IS NOT PROVIDED, DO NOT USE THE BATTERY CHARGER UNLESS THE BATTERY VOLTAGE MATCHES THE OUTPUT VOLTAGE RATING OF THE CHARGER

(j) NEVER PLACE THE CHARGER DIRECTLY ABOVE OR BELOW THE BATTERY BEING CHARGED; GASES OR FLUIDS FROM THE BATTERY WILL CORRODE AND DAMAGE THE CHARGER. LOCATE THE CHARGER AS FAR AWAY FROM THE BATTERY AS DC CABLES PERMIT

(k) DO NOT OPERATE CHARGER IN A CLOSED-IN AREA OR RESTRICT VENTILATION IN ANY WAY

(I) CONNECT AND DISCONNECT DC OUTPUT CLIPS ONLY AFTER SETTING ANY CHARGER SWITCHES TO THE OFF POSITION AND REMOVING AC CORD FROM THE ELECTRIC OUTLET. NEVER ALLOW CLIPS TO TOUCH EACH OTHER

(m) FOLLOW THESE STEPS WHEN BATTERY IS INSTALLED IN VEHICLE. A SPARK NEAR BATTERY MAY CAUSE A BATTERY EXPLOSION. TO REDUCE RISK OF A SPARK NEAR BATTERY:

-(m.1) POSITION AC AND DC CORDS TO REDUCE RISK OF DAMAGE BY HOOD, DOOR, OR MOVING ENGINE PART;

-(m.2) STAY CLEAR OF FAN BLADES, BELTS, PULLEYS, AND OTHER PARTS THAT CAN CAUSE INJURY TO PERSONS;

-(m.3) CHECK POLARITY OF BATTERY POSTS. A POSITIVE (POS, P, +) BATTERY POST USUALLY HAS A LARGER DIAMETER THAN A NEGATIVE (NEG, N, –) POST;

-(m.4) DETERMINE WHICH POST OF BATTERY IS GROUNDED (CONNECTED) TO THE CHASSIS. IF NEGATIVE POST IS GROUNDED TO CHASSIS (AS IN MOST VEHICLES), SEE ITEM (v). IF POSITIVE POST IS GROUNDED TO THE CHASSIS, SEE ITEM (m.6);

-(m.5) FOR A NEGATIVE-GROUNDED VEHICLE, CONNECT THE POSITIVE (RED) CLIP FROM BATTERY CHARGER TO POSITIVE (POS, P, +) UNGROUNDED POST OF BATTERY. CONNECT THE NEGATIVE (BLACK) CLIP TO VEHICLE CHASSIS OR ENGINE BLOCK AWAY FROM BATTERY. DO NOT CONNECT CLIP TO CARBURETOR, FUEL LINES, OR SHEET-METAL BODY PARTS. CONNECT TO A HEAVY GAUGE METAL PART OF THE FRAME OR ENGINE BLOCK;

-(m.6) FOR A POSITIVE-GROUNDED VEHICLE, CONNECT THE NEGATIVE (BLACK) CLIP FROM BATTERY CHARGER TO NEGATIVE (NEG, N, -) UNGROUNDED POST OF BATTERY. CONNECT THE POSITIVE (RED) CLIP TO VEHICLE CHASSIS OR ENGINE BLOCK AWAY FROM BATTERY. DO NOT CONNECT CLIP TO CARBURETOR, FUEL LINES, OR SHEET-METAL BODY PARTS. CONNECT TO A HEAVY GAUGE METAL PART OF THE FRAME OR ENGINE BLOCK;

-(m.7) CONNECT CHARGER AC SUPPLY CORD TO ELECTRIC OUTLET;

-(m.8) WHEN DISCONNECTING CHARGER, TURN SWITCHES TO OFF, DISCONNECT AC CORD, REMOVE CLIP FROM VEHICLE CHASSIS, AND THEN REMOVE CLIP FROM BATTERY TERMINAL

(n) FOLLOW THESE STEPS WHEN BATTERY IS OUTSIDE VEHICLE. A SPARK NEAR THE BATTERY MAY CAUSE A BATTERY EXPLOSION. TO REDUCE RISK OF A SPARK NEAR BATTERY:

-(n.1) CHECK POLARITY OF BATTERY POSTS. A POSITIVE (POS, P, +) BATTERY POST USUALLY HAS A LARGER DIAMETER THAN A NEGATIVE (NEG, N, –) POST;

-(n.2) ATTACH AT LEAST A 60 CM 6-GAUGE (AWG) INSULATED BATTERY CABLE TO A NEGATIVE (NEG, N, -) BATTERY POST;

-(n.3) CONNECT THE POSITIVE (RED) CHARGER CLIP TO THE POSITIVE (POS, P, +) POST OF BATTERY;

-(n.4) POSITION YOURSELF AND THE FREE END OF CABLE AS FAR AWAY FROM BATTERY AS POSSIBLE, THEN CONNECT THE NEGATIVE (BLACK) CHARGER CLIP TO FREE END OF CABLE;

-(n.5) DO NOT FACE BATTERY WHEN MAKING FINAL CONNECTION;

-(n.6) CONNECT CHARGER AC SUPPLY CORD TO ELECTRICAL OUTLET;

-(n.7) WHEN DISCONNECTING CHARGER, ALWAYS DO SO IN REVERSE SEQUENCE OF CONNECTING PROCEDURE AND BREAK FIRST CONNECTION WHILE STANDING AS FAR AWAY FROM BATTERY AS PRACTICAL

(o) USE OF AN ADAPTER IS NOT ALLOWED IN CANADA. IF A GROUNDING TYPE RECEPTACLE IS NOT AVAILABLE, DO NOT USE THIS APPLIANCE UNTIL THE PROPER OUTLET IS INSTALLED BY A QUALIFIED ELECTRICIAN

2.21MPORTANT NOTES

- Only experienced and qualified personnel, knowledgeable on batteries and safety requirements involved, most perform installation and maintenance.
- Installation and wiring must comply with all the applicable local and the national electrical codes.
- Protection devices as fuses or circuit breakers, must be located on the AC mains where the charger is connected. Check the product nameplate for voltage and phase requirements. This charger can only charge motive power batteries of flooded lead-acid type. Strictly follow all setup

This charger can only charge motive power batteries of flooded lead-acid type. Strictly follow all setup and operating instructions to prevent damage to the battery and hazardous conditions.



• Dangerous AC and DC voltages and currents are present in these systems even when external indicators and LEDs are completely off. Before performing any maintenance, make sure that the AC power and battery are disconnected.



• Lead-Acid batteries generate an explosive mixture of oxygen and hydrogen during the normal charging process. Never smoke or allow sparks or flames in the vicinity of batteries. Ensure a sufficient ventilation to prevent explosive gases buildup.



- Lead-Acid batteries contain a sulfuric acid (H₂SO₄) solution, which is capable of causing very severe skin burns and can induce permanent blindness if splashed onto eyes. Always wear correct eye and body protection when near batteries. In case of contact with eyes, flush immediately with clean water for at least 15 minutes, and seek professional medical attention immediately.
- The weight of battery chargers can crush hands and feet if care is not taken when installing and handling them. Use adequate handling equipment and install chargers in a stable location.
- This charger has been designed for indoor use only. It must be installed in a well ventilated, cool, dry and clean place. Do not expose to rain, snow, moisture, dust and corrosive substances.
- To reduce the risk of fire, install chargers on a floor of non-combustible material.
- Never place the charger directly above or below the battery being charged; gases or fluids from the battery may damage the charger. Locate the charger as far away from the battery as DC cables permit.
- The shipping pallets and all packaging materials must be removed for proper and safe operation.
- Do not block the ventilation openings of the charger.
- Do not install or operate charger if it has been dropped during transport or damaged in any way.
- Never charge a frozen battery.
- Inspect AC and DC cables for damage to the insulation. Replace damaged cables immediately, with cables of the same type and length. Do not extend the DC charging cables, as it may cause improper operation of the charger, and damage the battery.
- The manufacturer is not responsible and the warranty is void if the product is damaged due to negligence, abuse, misuse, accident, modification, alteration, tampering and faulty installation.

3. DESCRIPTION AND THEORY OF OPERATION

Battery chargers receive energy from the main AC source (three-phase or single-phase), and provide a controlled and isolated DC (direct current) output, suitable for charging batteries.

The DC output voltage and current follow pre-defined characteristics (usually called "charging curves" or "charging profiles"), depending on the battery type and state of charge.

The battery chargers are designed to charge motive power batteries of flooded Lead Acid type, using conventional profiles according to the standard Wa, WoWa, WSa and Wsa-pulsed characteristics, according to the standard DIN 41774.

The operation is controlled by microprocessor, and the typical charging cycle consists in 3 sections:

- INITIAL or BULK CHARGE

The battery is in a discharged state, as the SOC% (State-of-Charge %) ranges from 20% to 80%. The battery cell voltage is below the "gassing" point (around 2,40 V/cell at the temperature of 30°C), and in this condition the battery can accept a large amount of energy. The charger operates near its maximum power rating, and keeps the battery voltage under control.

- FINISHING or ABSORBTION CHARGE The battery voltage exceeds the "gassing" point, and the SOC % is now higher than 80%. The electrolyte generates gas, and the charging current must be reduced in order to prevent battery overheating. The charger adjusts its output current accordingly and it completes the charge when it detects a full charge state (SOC%=100%).
- EQUALIZATION

Once the charge is complete, the charger stops automatically and the battery can cool down. If the battery is left connected to the charger for sufficient time (typically the weekend), the charger will deliver additional, controlled low current pulses. The purpose of this process, called "Equalization", is to bring all the battery cells exactly to the same State-of-Charge.

4. INSTALLATION



The charger can be installed, configured and serviced by qualified personnel only



Read and understand Chapter 2 "Important Safety Instructions" before installing, configuring, servicing or using the charger.

PRELIMINARY INSPECTION

- Unbox the charger and remove all packaging materials.
- Inspect the unit for potential damages, loose screws and missing parts.
- Ensure that the ventilation openings are not obstructed.

OPERATING CONDITIONS

Storage Temperature:	-25°C to 70°C
Operating Temperature:	-25°C to 55°C
Humidity:	0% to 70%

The charger has been designed for indoor use only. It must be installed in a well ventilated, cool, dry and clean place. Do not expose to rain, snow, moisture, dust and corrosive substances.

To reduce the risk of fire, install chargers on a floor of non-combustible material.

INSTALLATION OF AC INPUT CABLE and PLUG

Depending on the applicable local regulations and the electrical ratings of the chargers, certain units are supplied with AC input cable & plug included (plug-in models) and others are supplied without AC input cable and/or plug (cord connected models).

In cord-connected models, the AC input cable and plug should be installed by a qualified electrician, in accordance to the local and national electrical code, together with the proper fuses, breakers and disconnect switches.

1-PHASE MODEL LIST

1x230Vac, 0700 24 30, 40, 50, 60, 80, 100, 120, 140, 160 of 180 1x240Vac, 10100 36 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x208/240Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x208/240/480Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 single phase 60 Hz, 9000 72 40, 60, or 80	Ratings	Max. Input Power [VA]	Where VV of the series code representing the Output voltage [V] can be	Where AAA of the series code representing the Output current [A] can be
1x208Vac, 6700 24 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x240Vac, 1x240Vac, 10100 36 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x208/240Vac 1x208/240Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x208/240/480Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 9000 72 40, 60, or 80	1x120Vac	1500	12	40, 60, or 80
1x240Vac, 10100 36 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x480Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 1x208/240/480Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 single phase 60 Hz, 9000 72 40, 60, or 80	1x208Vac,	6700	24	30, 40, 50, 60, 80, 100, 120, 140, 160 or 180
1x208/240/480Vac 13500 48 30, 40, 50, 60, 80, 100, 120, 140, 160 or 180 single phase 60 Hz, 9000 72 40, 60, or 80 Max. Current 50A. 9000 72 40, 60, or 80	1x240Vac, 1x208/240Vac	10100	36	30, 40, 50, 60, 80, 100, 120, 140, 160 or 180
Max. Current 50A. 72 40, 60, or 80	1x480Vac 1x208/240/480Vac	13500	48	30, 40, 50, 60, 80, 100, 120, 140, 160 or 180
10000 80 40, 60 or 80	single phase 60 Hz, Max. Current 50A.	9000	72	40, 60, or 80
		10000	80	40, 60 or 80

3-PHASE	3-PHASE MODEL LIST			
	Ratings	Max. Input Power [VA]	Where VV of the series code representing the Output voltage [V] can be	Where AAA of the series code representing the Output current [A] can be
	3x208Vac, 3x230Vac, 3x240Vac, 3x208/240Vac, 3x400Vac, 3x415Vac, 3x440Vac 3x480Vac 3x208/240/480Vac, 3x600Vac, 3x480/600Vac, three phases, 60 Hz, Max Current 50 A.	7200	24	60, 80, 100, 120, 140, 160, 180, 200, 220 or 240
		10900	36	60, 80, 100, 120, 140, 160, 180, 200, 220 or 240
3 3 3 3 3 3 3 3 1 1		14500	48	60, 80, 100, 120, 140, 160, 180, 200, 220 or 240
		12700	72	60, 80, 100, 120 or 140
		14100	80	60, 80, 100, 120 or 140



T9 cabinet mm (inches) L496 (19.53) x W304 (11.97) x H783 (30.83)

INPUT VOLTAGE SETTINGS

The battery chargers are equipped with two adjustment blocks for AC input nominal voltage selection and charging curve optimization.

- NOMINAL VOLTAGE SELECTION 3-phase This setting is present on chargers designed to operate at different nominal AC input voltages, for specs. 3x230/400 VAC, 3x208/240/480 VAC or 3x480/600 VAC (North American specs). A screw type terminal block is used for this setting in certain chargers, while a bar-type (deltawye) standard terminal block is used in other chargers.
- NOMINAL VOLTAGE SELECTION 1-phase This setting is present on chargers designed to operate at different nominal AC input voltages, for specs 1x230 VAC, 1x208/240VAC or 1x208/240/480 VAC (North American specs). A screw type terminal block is used for this setting in certain chargers, while a bar-type (deltawye) standard terminal block is used in other chargers.
- CHARGING CURVE OPTIMIZATION
 This setting is present on all chargers, and it's intended to compensate for AC input voltage
 fluctuations at the installation place.
 It is recommended to check the actual value of the available AC input voltage at the installation
 site, and adjust the output current of the charger accordingly.
 A screw type terminal block is used for this setting in all chargers: a single wire needs to be
 moved in single-phase models, and 3 wires need to be moved in three-phase models.

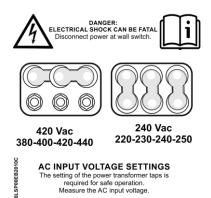
RECOMMENDED OPERATING SEQUENCE

- > Disconnect the charger from the AC input and from the battery.
- Measure the AC input voltage, using an adequate voltmeter.
- > Open the cabinet or the front door of the charger.
- ▶ Find the terminal blocks for NOMINAL VOLTAGE SELECTION and CHARGING CURVE OPTIMIZATION.
- Make the necessary adjustments at the NOMINAL VOLTAGE SELECTION section.
- ▶ Make the necessary adjustments at the CHARGING CURVE OPTIMIZATION section.
- > Double check that all connections are properly tightened.
- Close the cabinet or the front door of the charger.
- Connect the charger to the AC input.
- Connect the battery to the charger and verify the correct operation, by measuring the DC output current and DC output voltage.

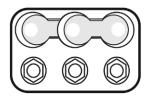
4.1 INSTALLATION 3-phase 3x230/400Vac 50/60Hz

4.1.1 NOMINAL VOLTAGE SELECTION

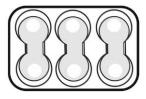
Remove screws from the top and left/right sides in order to open the top cover of the charger. If the charger model is designed for AC Multi Input. Please set the internal terminal board according to the nominal AC Mains provided from the grid



AC Mains 380-400-420-440 Vac

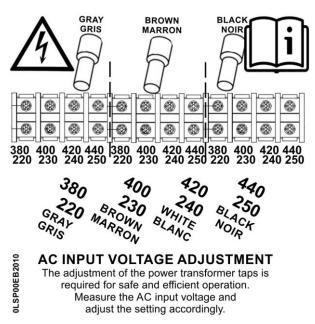


AC Mains 220-230-240-250 Vac



4.1.2 CHARGING CURVE OPTIMIZATION

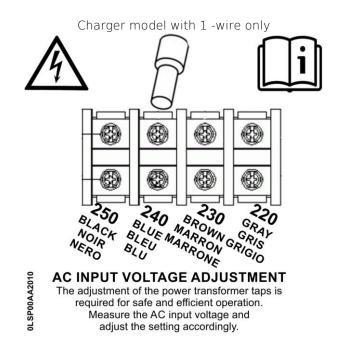
Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line $\ensuremath{\mathsf{AC}}$



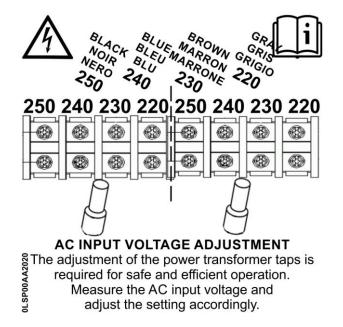
4.2 INSTALLATION 1-phase 1x230Vac 50/60Hz

4.2.1 CHARGING CURVE OPTIMIZATION

Remove screws from the top and left/right sides in order to open the top cover of the charger. Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line



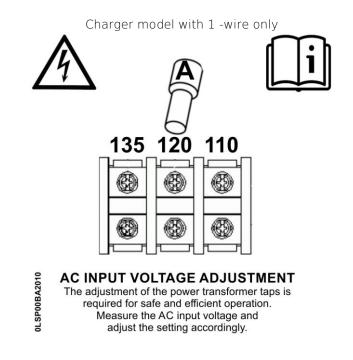
Charger model with 2 -wires



4.3 INSTALLATION 1-phase 1x120Vac 60Hz

4.3.1 CHARGING CURVE OPTIMIZATION

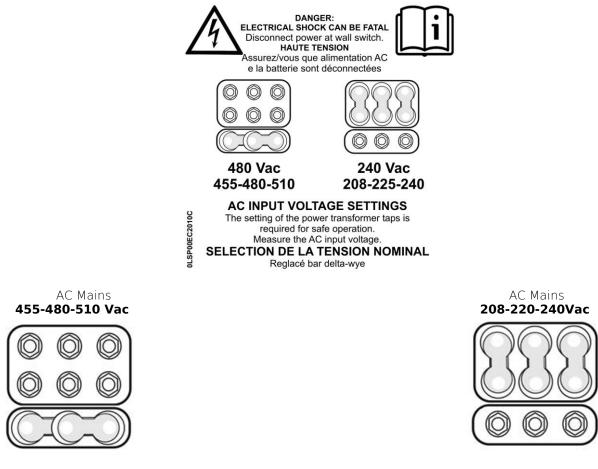
Please remove screws from the top and left/right sides in order to open the top cover of the charger. Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line



4.4 INSTALLATION 3-phase 3x208/240/480Vac 60Hz

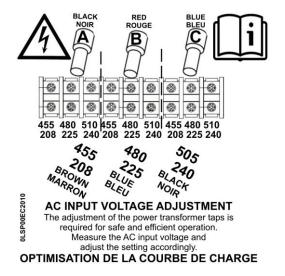
4.4.1 NOMINAL VOLTAGE SELECTION

Remove screws from the top and left/right sides in order to open the top cover of the charger. If the charger model is designed for AC Multi Input. Please set the internal terminal board according to the nominal AC Mains provided from the grid



4.4.2 CHARGING CURVE OPTIMIZATION

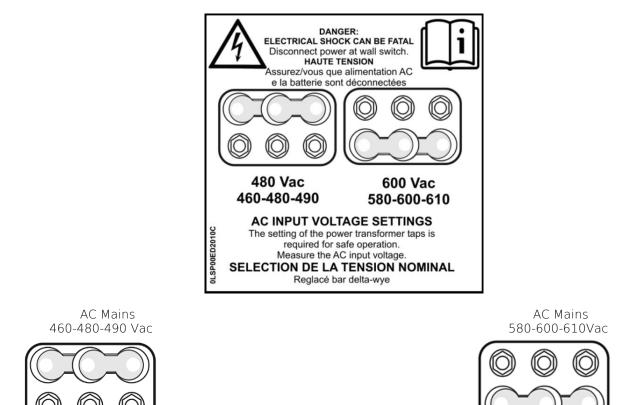
Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line $\ensuremath{\mathsf{AC}}$



4.5 INSTALLATION 3-phase 3x480/600Vac 60Hz

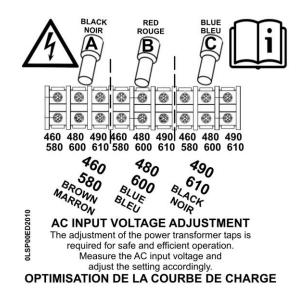
4.5.1 NOMINAL VOLTAGE SELECTION

Remove screws from the top and left/right sides in order to open the top cover of the charger. If the charger model is designed for AC Multi Input. Please set the internal terminal board according to the nominal AC Mains provided from the grid



4.5.2 CHARGING CURVE OPTIMIZATION

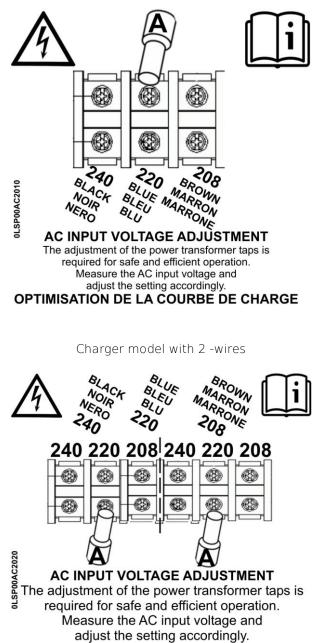
Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line



4.6 INSTALLATION 1-phase 1x208/240Vac 60Hz

4.6.1 CHARGING CURVE OPTIMIZATION

Remove screws from the top and left/right sides in order to open the top cover of the charger. Please set the internal adjust terminal block with correct AC voltage setting according to AC voltage detect in the AC input line



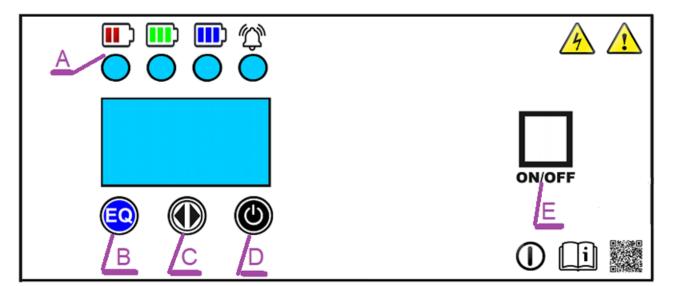
Charger model with 1 -wire only

5. PROGRAMMING

HMI HUMAN MACHINE INTERFACE

The charger interface contains:

- A) 4x LEDs
 - 1. Red
 - 2. Green
 - 3. Blue
 - 4. Alarm/Warning
- B) 1x Push Button \rightarrow button (EQ) EQUALIZE
- C) 1x Push Button \rightarrow button (<>) SPECIAL FUNCION
- D) 1x Push Button \rightarrow button (O) STOP/RE-START
- E) ON/OFF Switch
- F) Internal Buzzer
- G) Optional. Serial communication line (RS232)
- H) Optional. USB communication line
- I) Optional. Can bus#1 communication line
- J) Optional. Can bus#2 communication line



CONTROL BOARD

The charger is controlled by the new "GE00" Control Board.

This board is built in different configurations, depending on the presence of certain key components.



Control Board GE00 (Bottom View)





Control Board GE00 (Top View) Integrated display

Board Configurations:

- GE00/E/* model ECO, it is not managing communication with external devices
- GE00/B/ * model BASIC, it is managing communication with external devices like Rs232 and USB
- GE00/P/* model PRO, it is managing communication with external devices like Rs232,USB, CANBUS#1, special analog signals
- GE00/F/ * model FULL, it is managing communication with external devices like Rs232,USB, CANBUS#1, special analog signals, CANBUS#2.
- (*) Display definition
- 2L Remote display. Like i.e GE00/E/2L
- 4D Integrated display. Like i.e GE00/E/4D

PRELIMINARY INSPECTION

Before connecting a battery and proceeding with the programming sequence, make sure that the Charger has been installed by a qualified electrician, according with the instructions reported in this manual.

Before using the charger, it's necessary to control that the ventilation openings are not obstructed, and that all the safety precautions reported in this manual are respected.

STARTUP SEQUENCE

When a battery is plugged to the charger, the display of the control board shows "BATTERY CONNECTED" and the internal buzzer beeps. The microprocessor performs a leds colour sequence that allows the user to identify that the charger is going to start to charge.

PROGRAMMING MODES

HOW TO ACTIVATE USER PROGRAMMING MODE

Press the button STOP/RE-START and keep it pressed for 5 seconds, the display shows "PASSWORD", press EQ button's 4 times

HOW TO ACTIVATE MFG/SERVICE PROGRAMMING MODE

Press the button STOP/RE-START and keep it pressed for 5 seconds, the display shows "PASSWORD", press SPECIAL FUNCTION button's 4 times

HOW TO MODIFY A VALUE

Scroll between parameters using the STOP/RE-START button and/or EQ button. Press button SPECIAL FUNCTION and keep it pressed for 3 seconds, the cursor will blink. Now it is possible to modify the value with buttons STOP/RE-START and/or EQ, and keep pressed 3 secs the button SPECIAL FUNCTION in order to save the new value.

HOW TO RETURN TO NORMAL MODE

Press the button STOP/RE-START and keep it pressed for 5 seconds.

PARAMETER 1: TIME/DATE

Programmable values: Year/Months/Day Hour/minute

PARAMETER 2: DAYLIGHT SAVING TIME

Programmable values: DISABLED, GMT+1h ROME, GMT+6h CENTRAL AMERICA, GMT+8h BEIJING

Default value: DISABLED

PARAMETER 3: CHARGE STARTING TIME (START / STOP)

Programmable values: Hours during a day

Default value: ON.CH START>STOP 00:00 <> 23:59

PARAMETER 4: OVERCHARGING TIME (START / STOP)

Programmable values: Hours during a day

Default value: OVERC. START>STOP 00:00 <> 23:59

PARAMETER 5 and 6: EOUALIZE STARTING TIME (EOUAL. START_ON/OFF)

Programmable values: Days(of the week) and Hours

Default value: EQUAL. START ON SAT 12 (Saturday 12:00) EQUAL. START OFF MON 03 (Monday 03:00)

PARAMETER 7: V.GAS-GAS LIMIT

Programmable values: 1.80, ..., 3.50 V/Cell, with step 0.01V/cell

Default value: 2.40 V/Cell

NOTE: This parameter sets a gas limit for the cell voltage. If this limit has reached, the charge is completed 80%.

PARAMETER 8: V.MAX-MAX LIMIT

Programmable values: 1.0, ..., 3.54 V/Cell, with step 0.01V/cell or DISABLED

Default value: 2.80 V/Cell

NOTE: This parameter sets a maximum limit for the cell voltage. If this limit has reached, the charge is finished and a specific error message is given.

PARAMETER 9: EQUALIZE MODE

Programmable values: 2, ..., 12 Hours, with step 1 Hours

Default value: 6 Hours

PARAMETER 10: FULL CHARGE MODE

Programmable values:

Wa - Finishing Charge Proportional 33% Wa – Finishing Charge Proportional 50% Wa - Finishing Charge 2 Hours Wa - Finishing Charge 3 Hours Wa – Finishing Charge 4 Hours Wa – Finishing Charge 6 Hours Soft Desulphation mode Wsa-taper / Pulsed

Default value: Wsa-taper / Pulsed

Wa - Finishing Charge Proportional 33%

The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase.

The maximum time of the Final Phase is the 33% of the time spent in the First Phase

Wa – Finishing Charge Proportional 50% The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is the 50% of the time spent in the First Phase

Wa – Finishing Charge 2 Hours The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 2 hours.

Wa - Finishing Charge 3 Hours The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 3 hours.

Wa - Finishing Charge 4 Hours

The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 4 hours.

Wa – Finishing Charge 6 Hours

The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 6 hours.

Desulphation mode

The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 12 hours.

Wsa – Taper / Pulsed

The charger will reach the voltage gassing point of the battery, after that the charger will apply the Final Phase

The maximum time of the Final Phase is 8 hours.

The Final phase is composed by high current pulsed step and cool down step.

PARAMETER 11: NOMINAL VOLTAGE [only in ADMINISTRATOR MODE]



Usually it's not necessary to change these parameters. Please contact the manufacturer for more details

Programmable values: 12, 24, 36, 48, 60, 72, 80, 96 Vdc

Default value: Nominal voltage of the charger

NOTE:

This parameter may need to be adjusted after replacing the control board

PARAMETER 12: NOMINAL CURRENT [only in ADMINISTRATOR MODE]



Usually it's not necessary to change these parameters. Please contact the manufacturer for more details

Programmable values: 10, ..., 240 Amp

Default value: Nominal current of the charger

NOTE: This parameter may need to be adjusted after replacing the control board

6. OPERATION

CONTROL BOARD OPERATION

At the connection of the battery, if the battery and the AC input are properly connected, the charger cycle starts automatically.

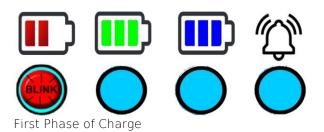
According to the internal settings, the charge DC current follows the programmed curve. When the charger output is active and a DC output current is present, LEDs blink.

Colour RED (blink) During the 1-phase when the battery voltage is low and the output DC current is high

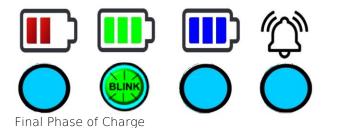
Colour GREEN (blink) During the Final Phase when the battery voltage is high and the output DC current is low

Colour BLUE (blink) During the EQ-phase when the battery voltage is very high and the output DC current is very low

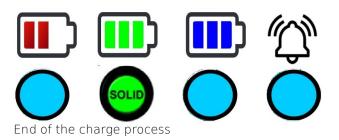
During the first phase of charge, the RED led blinks and the Alarm/Warning LED is off. In this condition the battery voltage is still low, and the output current of the charger is high.



The First Phase will be completed when the battery voltage reaches the Gassing point, after that the charger will begin the Final Phase, where the led GREEN blinks and the Alarm/Warning LED is off. In this condition the battery voltage is becoming high, and the output current of the charger is low.



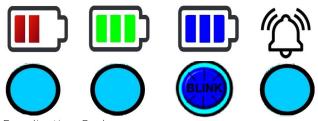
When the Final Charge is completed the control board stops the charge process. The LED GREEN is solid; the charge process is successfully completed.



EQUALIZATION CYCLE

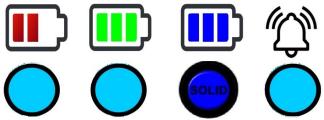
After the end of the charge process, if the battery remains connected to the charger for many hours

hours, according to the EQ BEGIN TIME setting, the Control Board executes the Equalization cycle.



Equalization Cycle

The EQUALIZATION has the function of bringing all the cells to the same state of charge, and to compensate for natural imbalances that occur during the service life of the battery At the End of the Equalization Cycle the BLUE LED stay solid.

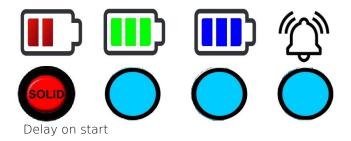


End of the charge process and equalization cycles

DELAY ON START

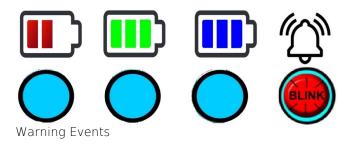
It is possible to set a delay on start, in order to allow the battery to cool down before to begin the charging process, or to allow to the charger to operate during an off-peak energy time window. In this case, the charger will wait 1 or more hours before starting the charge process, and the LED configuration will be RED solid during the countdown.

The delay can be bypassed by pressing the STOP/RE-START button.



WARNING SIGNALS

The ALARM/WARNING RED LED will start blinking in these cases: Manual Stop



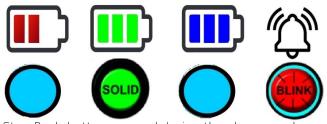
MANUAL STOP



Do not disconnect the battery while it's being charged! RISK OF EXPLOSION! Always stop the charger by pushing the STOP button, before disconnecting the battery.

Before to disconnect the battery, please check that leds RED, GREEN or BLUE are not blinking. If the charger is providing current, it is recommended to press button "STOP/RE-START" in order to interrupt the charging.

When the ALARM/WARNING LED blinks and the GREEN LED is solid, it means that the user has properly interrupted the charging or the equalization cycle by pressing the button "STOP/RE-START". If the user will press again the button "STOP/RE-START", the charger will restart the cycle from where it left off.



Stop Push-button pressed during the charge cycle or during an equalization cycle

MANUAL EQUALIZE

During the charging time, it will be possible to request a manual equalize by pressing the EQ button. The charger is performing a standard cycle, and at the end it will immediately apply the EQ cycle, instead to wait the defined EQ BEGIN TIME setting.

HOT DISCONNECTION



Do not disconnect the battery while it's being charged! RISK OF EXPLOSION! Always stop the charger by pushing the STOP button, before disconnecting the battery.

When the RED, GREEN or BLUE led blinks, the charger is active. Do not disconnect the battery! When the RED, GREEN or BLUE led shows a SOLID colour, it is possible to disconnect the battery.

CONTROL BOARD ALARMS AND TROUBLESHOOTING

If the Alarm/Warning LED is solid means that the charge cycle or an Equalization cycle has been interrupted due to an alarm.



The display shows the cause of the alarm:

- Battery voltage too high
- Gassing Voltage not reached. Exceeded charging Time Out in First Phase
- Battery Temperature too high
- Battery type mismatch, Charging current too low or wrong AC Input setting, Charging current too high

7.1 BATTERY VOLTAGE TOO HIGH

The battery voltage reached during the charging cycle or during the equalization cycle is too high, the charge cycle is terminated.

In order to fix this issue, it will be important check the battery status, evaluate voltage of every cell and check intercell connections.

It is recommended to check also the power connections in the DC Plug and DC Socket and in the charger inner parts, in order to identify if the torque of a power connection is insufficient.

The display shows: CHARGING STOP HIGH VOLTAGE

ISSUE	CAUSES	FIX	
	Battery sulphated	Repair battery.	
Alarms appear. During the charging cycle	Battery nominal voltage is not correct	Check compatibility between battery voltage and charger voltage	
-	One or more cells are shorted.	Repair battery.	

7.2 TIME OUT - GASSING VOLTAGE NOT REACHED

The battery voltage hasn't reached the gassing point within 12 hours of charge. Please check the battery nominal voltage and the charger nominal matching. Please check the AC input mains value and check the internal AC input setting of the charger. it will be important check the battery status, evaluate voltage of every cell and check intercell connections.

The display shows: CHARGING STOP 80% NOT REACHED

ISSUE	CAUSES	FIX	
	Wrong AC input settings.	Adjust AC input settings to lower voltage.	
Alarms appear. During the charging cycle		Check compatibility between battery voltage and charger voltage	
5	Output fuse blown.	Replace output fuse and adjust AC input setting.	
	One or more cells are shorted.	Repair battery.	

7.3 TEMPERATURE TOO HIGH

CASE A) Temperature sensor installed on the battery

If a temperature sensor has been installed on the battery.

During normal operation, if the control board detects an high temperature condition on the battery sensor, the charger will interrupt the charge and apply a cooling pause, at the end of the pause, the charger will restart from the point where it stopped.

CASE B) Temperature sensor installed on the charger

If a temperature sensor has been installed inside or outside the charger.

During normal operation, if the control board detects an high temperature condition on the NTC100 sensor, the charger will interrupt the charge and apply a cooling pause, at the end of the pause, the charger will restart from the point where it stopped.

The display shows: CHARGING STOP HIGH TEMPERATURE

ISSUE	CAUSES	FIX
	AC input mains is too high or it is too low	Please check AC mains and the charger AC input setting
Alarms appear. During the charging cycle	Charger ventilation slots obstructed or bad location	Please check charger installation and location, in order to allow ventilation. Remove objects which may obstruct slots.
	Battery high temperature	Please check battery installation and battery location, in order to allow ventilation. Please evaluate to reduce the charger current

7.4 BATTERY TYPE MISMATCH

<u>CASE A) BATTERY NOMINAL VOLTAGE LOW</u> The battery voltage is too low: the charge cycle doesn't begin.

<u>CASE B) BATTERY NOMINAL VOLTAGE HIGH</u> The battery voltage is too high: the charge cycle doesn't begin.

CASE C) BATTERY NOMINAL VOLTAGE ERROR

The charge current is too high: the charger shuts down immediately.

The display shows:

CHARGING STOP NOMINAL VOLTAGE, CURRENT TOO HIGH, HIGH VOLTAGE, LOW VOLTAGE, CHECK OUTPUT FUSE

ISSUE	CAUSES	FIX	
Alarms	Battery not connected properly.	Check battery connectors/harness.	
appear. The	Output cables reversed.	Check charger, connectors and battery polarities. Output fuse is probably blown.	
charger is not starting	Battery nominal voltage is not correct	Check compatibility between battery voltage and charger voltage	